

## Crystal plasticity models for cast irons

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For centuries, cast iron is one of the most widespread material used in industrial applications. Despite this fact, a lack of multi-scale models explaining the global mechanical response of the material on the micro-level can be observed [1]. The reason is in complicated structure and extreme heterogeneity of the material consisting of iron and iron alloy crystals in different phases as well as soft graphite inclusions (nodulars or flakes).

The current contribution is devoted to the development of the methods and numerical tools based on the classical and gradient crystal plasticity models [2, 3, 4]. A reduced micromorphic crystal plasticity model [5, 6] is utilized to address scale dependencies while treating the cast iron as a composite material with full field modeling. The model is coupled to a cohesive zone-like treatment of damage to address the evolution of cracks arising from plastic slip during cyclic loading. The tension-compression asymmetry prevalent in cast irons is included and its sources addressed, including a smeared contact approach for closure of cracks formed under the tensile stages of loading. Altogether, the investigations and implementations are aimed at proper multiscale modeling of the wear, fracture, and fatigue processes in cast irons as well as cast processes. The experimental observations are addressed in order to validate the numerical results.

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