

# STUDY ON EFFECT OF THREE DIMENSIONAL AKIN SINGULAR ELEMENT FOR STRESS ANALYSIS OF DISSIMILAR MATERIAL JOINTS

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## 1 Introduction

In our research group, stress singular analysis is carried out based on element free Galerkin method [1], finite element method [2] and boundary element method [3]. In case that stress intensity factor around crack tip or near vertex on interface of dissimilar material joints is obtained based on methods by numerical analysis, a lot of nodes should be prepared around crack tip or near vertex on interface of dissimilar material joints. Therefore, a lot of researches investigate type of singular element. Guzina et. al. investigate difference of stress intensity factor by order of interpolation and number of nodes in 3D boundary element analysis [4]. In addition, Ong et. al. proposed several types of singular element on singular line and at vertex in potential problems based on 3D boundary element analysis [5]. In both reference, better solution is obtained by using singular element in comparison with case using conventional element.

In case of finite element analysis, Meshii et. al. and Akin have proposed singular element around crack tip[6],[7]. Moreover, Georgiou et. al. have investigated singular element in finite element flow analysis[8]. In all of papers, target model is 2D model, and it is difficult to find technical papers for application of singular element for 3D model. In this study, we focus on singular element proposed by Akin, and extend the element to 3D model, examine applicability of the element to 3D dissimilar material joint model. In addition, though order of singularity can be obtained by methodology proposed by Bogy in 2D

model[9], it is difficult to analitically obtain order of singularity in 3D model. Therefore, it is necessary to numerically obtain order of singularity in case of 3D model. In this study, numerical procedure shown in references[10], [11] is applied to obtain 3D order of singularity in this study. Moreover, we clarify validity of Akin singular element extended to 3D model by mathematical formulation.

## 2 Shape function for conventional and Akin singular elements in FEM

In case that finite element analysis is carried out, shape function in linear tetrahedron element is written as Eq.(1).

$$\begin{cases} N_1 = 1 - \xi - \eta - \alpha \\ N_2 = \xi \\ N_3 = \eta \\ N_4 = \alpha \end{cases} \quad (1)$$

Here,  $N_1$ ,  $N_2$ ,  $N_3$  and  $N_4$  denote shape function, and  $\xi$ ,  $\eta$  and  $\alpha$  indicate volume coordinate. There is characteristic in shape function such that summation of shape function is equal to one. In 1976, Akin proposed special singular element considering stress distribution in singularity field under characteristic of shape function. Shape function in Akin singular element is denoted as Eq.(2).

$$\begin{cases} SN_1 = 1 - \frac{1-N_1(\xi,\eta,\alpha)}{R(\xi,\eta,\alpha)} \\ SN_2 = \frac{N_2(\xi,\eta,\alpha)}{R(\xi,\eta,\alpha)} \\ SN_3 = \frac{N_3(\xi,\eta,\alpha)}{R(\xi,\eta,\alpha)} \\ SN_4 = \frac{N_4(\xi,\eta,\alpha)}{R(\xi,\eta,\alpha)} \end{cases} \quad (2)$$

Here, Eq.(2) is defined such that origin of  $\xi$ - $\eta$  coordinate system is corresponding to singularity point, and function  $R$  is written as Eq.(3). In Eq.(3), parameter  $\lambda_{vertex}$  indicates order of singularity at vertex.

$$R(\xi, \eta, \alpha) = (1 - N_1)^{\lambda_{vertex}} = (\xi + \eta + \alpha)^{\lambda_{vertex}} \quad (3)$$

Here, calculating derivative of shape function  $SN_1$ ,  $SN_2$ ,  $SN_3$  and  $SN_4$  with respect to  $x$ ,  $y$  and  $z$ , Eq.(4) is obtained.

$$\begin{Bmatrix} \frac{\partial SN_i}{\partial x} \\ \frac{\partial SN_i}{\partial y} \\ \frac{\partial SN_i}{\partial z} \end{Bmatrix} = \begin{bmatrix} \frac{\partial x}{\partial \xi} & \frac{\partial y}{\partial \xi} & \frac{\partial z}{\partial \xi} \\ \frac{\partial x}{\partial \eta} & \frac{\partial y}{\partial \eta} & \frac{\partial z}{\partial \eta} \\ \frac{\partial x}{\partial \alpha} & \frac{\partial y}{\partial \alpha} & \frac{\partial z}{\partial \alpha} \end{bmatrix}^{-1} \begin{Bmatrix} \frac{\partial SN_i}{\partial \xi} \\ \frac{\partial SN_i}{\partial \eta} \\ \frac{\partial SN_i}{\partial \alpha} \end{Bmatrix} \quad (4)$$

Final form of right hand side vector is expressed as Eqs. Eq.(5) - Eq.(7). Eq.(4) is applied to elements including singular point and derivative of shape function for conventional linear tetrahedron element is applied to the other elements. Comparison of

distribution of shape function between linear tetrahedron and Akin singular elements in case of  $\lambda_{vertex}=0.50$  is shown in Fig.1.

$$\begin{pmatrix} \frac{\partial SN_1}{\partial \xi} \\ \frac{\partial SN_2}{\partial \xi} \\ \frac{\partial SN_3}{\partial \xi} \\ \frac{\partial SN_4}{\partial \xi} \end{pmatrix} = \begin{pmatrix} (1 - \lambda_{vertex}) \frac{\partial N_1}{\partial \xi} (1 - N_1)^{-\lambda_{vertex}} \\ \frac{\partial N_2}{\partial \xi} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \xi} N_2 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_3}{\partial \xi} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \xi} N_3 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_4}{\partial \xi} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \xi} N_4 (1 - N_1)^{-(1+\lambda_{vertex})} \end{pmatrix} \quad (5)$$

$$\begin{pmatrix} \frac{\partial SN_1}{\partial \eta} \\ \frac{\partial SN_2}{\partial \eta} \\ \frac{\partial SN_3}{\partial \eta} \\ \frac{\partial SN_4}{\partial \eta} \end{pmatrix} = \begin{pmatrix} (1 - \lambda_{vertex}) \frac{\partial N_1}{\partial \eta} (1 - N_1)^{-\lambda_{vertex}} \\ \frac{\partial N_2}{\partial \eta} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \eta} N_2 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_3}{\partial \eta} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \eta} N_3 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_4}{\partial \eta} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \eta} N_4 (1 - N_1)^{-(1+\lambda_{vertex})} \end{pmatrix} \quad (6)$$

$$\begin{pmatrix} \frac{\partial SN_1}{\partial \alpha} \\ \frac{\partial SN_2}{\partial \alpha} \\ \frac{\partial SN_3}{\partial \alpha} \\ \frac{\partial SN_4}{\partial \alpha} \end{pmatrix} = \begin{pmatrix} (1 - \lambda_{vertex}) \frac{\partial N_1}{\partial \alpha} (1 - N_1)^{-\lambda_{vertex}} \\ \frac{\partial N_2}{\partial \alpha} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \alpha} N_2 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_3}{\partial \alpha} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \alpha} N_3 (1 - N_1)^{-(1+\lambda_{vertex})} \\ \frac{\partial N_4}{\partial \alpha} (1 - N_1)^{-\lambda_{vertex}} + \lambda_{vertex} \frac{\partial N_1}{\partial \alpha} N_4 (1 - N_1)^{-(1+\lambda_{vertex})} \end{pmatrix} \quad (7)$$

### 3 Mathematical Proof for Akin Singular Element Extended to 3D Model

Using shape function of Akin singular element, Unknown physical variable  $u$  is expressed as Eq.(8).

$$\begin{aligned} u(\xi, \eta, \alpha) &= SN_1 u_1 + SN_2 u_2 + SN_3 u_3 + SN_4 u_4 \\ &= 1 - \frac{1 - N_1(\xi, \eta, \alpha)}{R(\xi, \eta, \alpha)} u_1 + \frac{N_2(\xi, \eta, \alpha)}{R(\xi, \eta, \alpha)} u_2 + \frac{N_3(\xi, \eta, \alpha)}{R(\xi, \eta, \alpha)} u_3 + \frac{N_4(\xi, \eta, \alpha)}{R(\xi, \eta, \alpha)} u_4 \\ &= u_1 + (u_2 - u_1) \frac{\xi}{(\xi + \eta + \alpha)^{\lambda_{vertex}}} \\ &\quad + (u_3 - u_1) \frac{\eta}{(\xi + \eta + \alpha)^{\lambda_{vertex}}} + (u_4 - u_1) \frac{\alpha}{(\xi + \eta + \alpha)^{\lambda_{vertex}}} \end{aligned} \quad (8)$$

Representing  $\xi, \eta, \alpha$  by spherical coordinate system, Eq.(8) is written as Eq.(9)(Fig.2).

$$\begin{aligned} u(\xi, \eta, \alpha) &= u_1 + \left( (u_2 - u_1) \frac{\sin(\theta) \cos(\phi)}{s(\theta, \phi)^{\lambda_{vertex}}} \right. \\ &\quad \left. + (u_3 - u_1) \frac{\sin(\theta) \sin(\phi)}{s(\theta, \phi)^{\lambda_{vertex}}} + (u_4 - u_1) \frac{\cos(\theta)}{s(\theta, \phi)^{\lambda_{vertex}}} \right) r^{1-\lambda_{vertex}} \\ &= u_1 + f_1(\theta, \phi) r^{1-\lambda_{vertex}} \end{aligned} \quad (9)$$

where  $s(\theta, \phi)$  indicates  $(\sin\theta \cos\phi + \sin\theta \sin\phi + \cos\theta)$ .

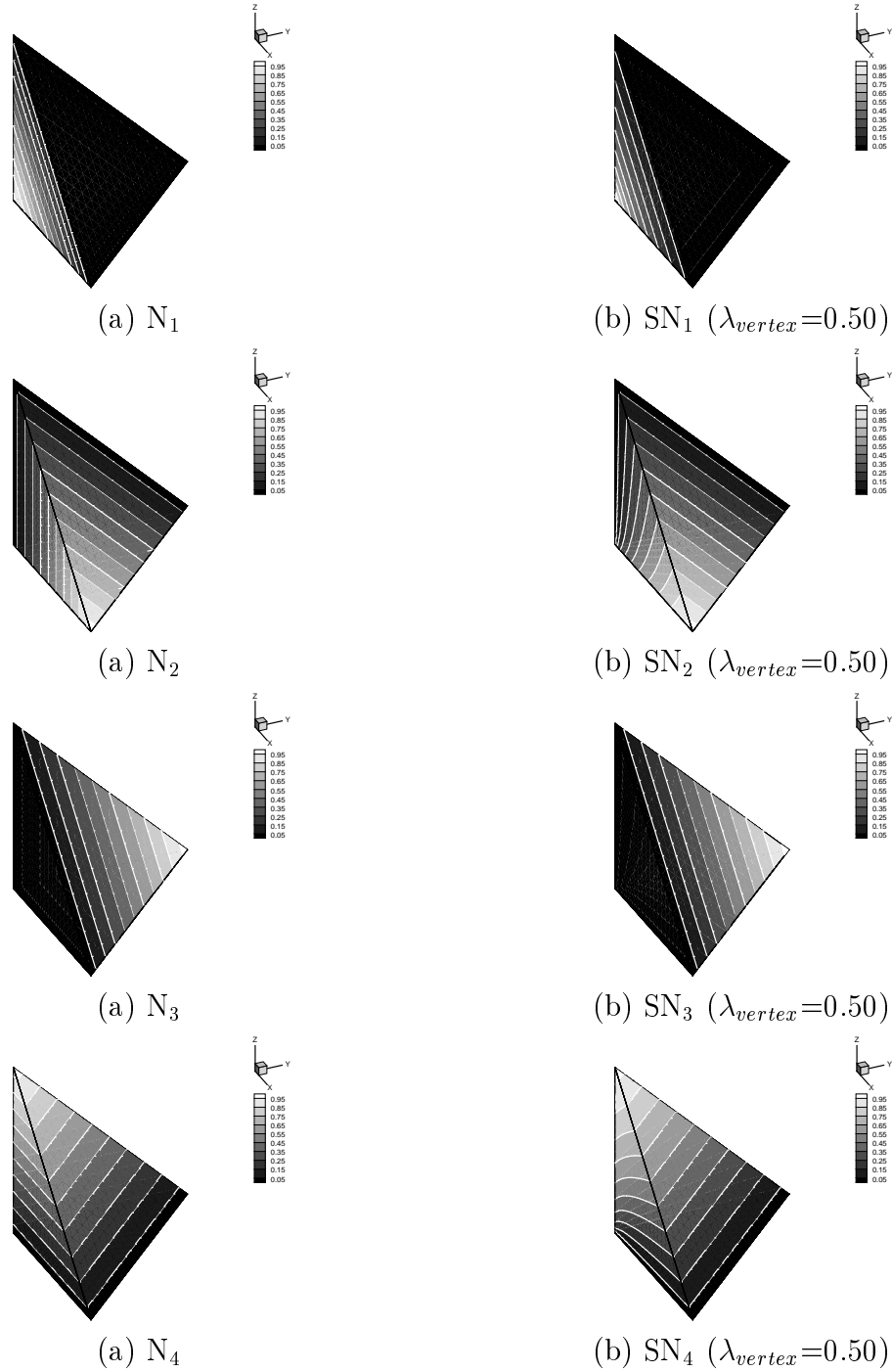
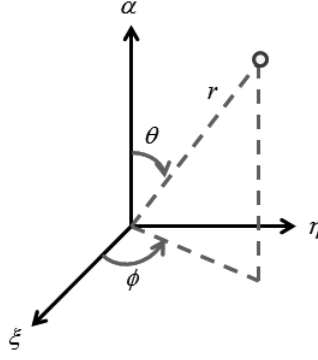


Figure 1: Comparison of distribution of shape function between linear tetrahedron ( $N_1$ - $N_4$ ) and Akin singular elements ( $SN_1$ - $SN_4$ )


**Figure 2:** Spherical coordinate system

In addition, Representing coordinate  $x$  by spherical coordinate system, Eq.(10) is obtained.

$$\begin{aligned}
 x(\xi, \eta, \alpha) &= N_1 x_1 + N_2 x_2 + N_3 x_3 + N_4 x_4 \\
 &= x_1 + (x_2 - x_1)\xi + (x_3 - x_1)\eta + (x_4 - x_1)\alpha \\
 &= x_1 + \left( (x_2 - x_1)\sin\theta\cos\phi + (x_3 - x_1)\sin\theta\sin\phi + (x_4 - x_1)\cos\theta \right) r \\
 &= x_1 + f_2(\theta, \phi)r
 \end{aligned} \tag{10}$$

where  $f_2(\theta, \phi)$  denotes  $((x_2 - x_1)\sin\theta\cos\phi + (x_3 - x_1)\sin\theta\sin\phi + (x_4 - x_1)\cos\theta)$ . According to Eq.(10), Eq.(11), is obtained.

$$f_2(\theta, \phi) = \frac{1}{r}(x(\xi, \eta, \alpha) - x_1), \quad r = \frac{1}{f_2(\theta, \phi)}(x(\xi, \eta, \alpha) - x_1) \tag{11}$$

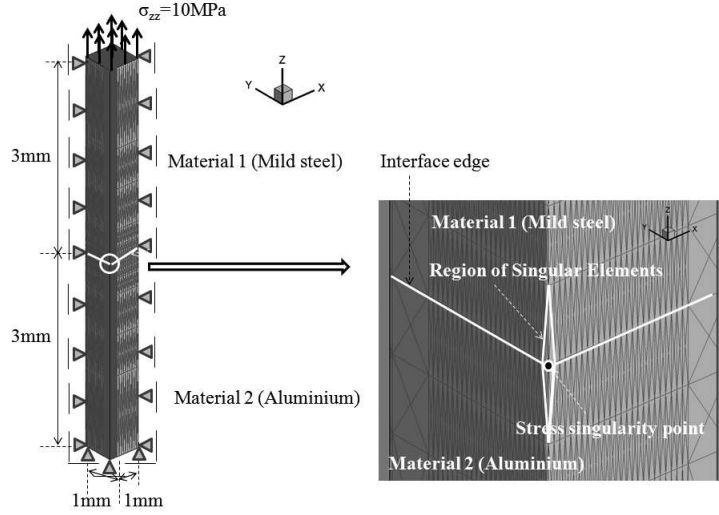
Consequently, strain  $\epsilon_{zz}$  is denoted as Eq.(12).

$$\begin{aligned}
 \epsilon_{zz} &= \frac{\partial u(r, \theta, \phi)}{\partial z} \\
 &= \frac{\partial u}{\partial r} \frac{\partial r}{\partial z} + \frac{\partial u}{\partial \theta} \frac{\partial \theta}{\partial z} + \frac{\partial u}{\partial \phi} \frac{\partial \phi}{\partial z} \\
 &= (1 - \lambda_{vertex}) f_1(\theta, \phi) r^{-\lambda_{vertex}} \frac{1}{f_2(\theta, \phi)} \\
 &+ \frac{\partial f_1(\theta, \phi)}{\partial \theta} r^{1-\lambda_{vertex}} \frac{1}{\frac{\partial f_2(\theta, \phi)}{\partial \theta} r} + \frac{\partial f_1(\theta, \phi)}{\partial \phi} r^{1-\lambda_{vertex}} \frac{1}{\frac{\partial f_2(\theta, \phi)}{\partial \phi} r} \\
 &= \left( (1 - \lambda_{vertex}) f_1(\theta, \phi) \frac{1}{f_2(\theta, \phi)} + \frac{\partial f_1(\theta, \phi)}{\partial \theta} \frac{1}{\frac{\partial f_2(\theta, \phi)}{\partial \theta}} + \frac{\partial f_1(\theta, \phi)}{\partial \phi} \frac{1}{\frac{\partial f_2(\theta, \phi)}{\partial \phi}} \right) r^{-\lambda_{vertex}} \\
 &= C(\theta, \phi) r^{-\lambda_{vertex}}
 \end{aligned} \tag{12}$$

Therefore, it is found that relationship,  $\epsilon_{ij}, \sigma_{ij} \propto r^{-\lambda_{vertex}}$ , is obtained.

## 4 Numerical Experiments

Analysis of stress singularity field for aluminium and mild steel bonded joint model shown in Fig.3 is carried out. Material properties are shown in Tab.1 In this study, changing element size near singularity point, relationship between minimum element size and order of singularity  $\lambda_{vertex}$  or intensity of stress singularity  $K_{1zz}$  is investigated. Total number of nodes and elements for each case is shown in Tab.2. In Tab.2,  $\Delta hmin$  indicates characteristic minimum mesh size.  $\Delta hmin$  is calculated by  $\Delta hmin = (\Delta Vmin)^{(1/3)} = ((1/6) \times \Delta xmin\Delta ymin\Delta zmin)^{(1/3)}$ , and  $\Delta Vmin$  and  $\Delta x_i min (i=1,2,3)$  represent minimum mesh volume and minimum mesh size for each direction. In addition, order of singularity  $\lambda_{vertex}$  near singularity point is obtained as shown in Tab.3 based on finite element eigen analysis for order of singularity in 3D model [10], [11]. Detail of this procedure is shown in Appendix. Stress analysis is carried out for each minimum mesh size



**Figure 3:** Finite element model and boundary condition

**Table 1:** Material properties

Material	Young's modulus(GPa)	Poisson's ratio
Mild steel (material 1)	216.00	0.30
Aluminium (material 2)	69.09	0.33

near singularity point shown in Tab.2, and relationship between minimum mesh size and order of singularity  $\lambda_{vertex}$  and intensity of stress singularity  $K_{1zz}$  is investigated based on calculation results by least square method using fitting equation  $\sigma_{zz} = K_{1zz}r^{-\lambda_{vertex}}$ . Distribution of  $\sigma_{zz}$  near singularity point for each minimum mesh size are shown in Figs.5-7, and plotted value is stress value for radius  $r$  direction from singular point  $O$  on line,  $\theta=90deg.$  and  $\phi=45deg.$  square point indicates result by using Akin singular element,

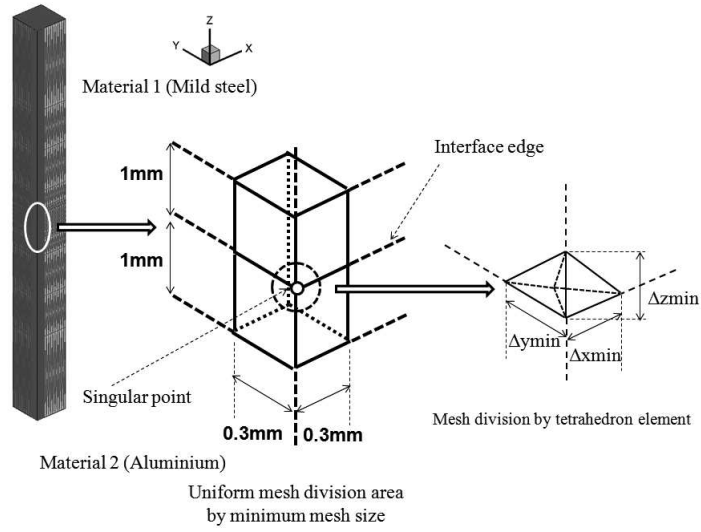


Figure 4: Set of mesh size of Akin singular element

Table 2: Number of nodes and elements for each case

Case	$\Delta x_{min} = \Delta y_{min}$ (mm)	$\Delta z_{min}$ (mm)	$\Delta h_{min}$ (mm)	Nodes	Elements
1	0.0120	0.03125	0.01145	51,303	234,000
2	0.0166	0.03125	0.01430	27,881	126,144
3	0.0300	0.12500	0.03347	6,773	29,760

Table 3: Order of singularity

Characteristic root $p_{vertex}$	Order of singularity $\lambda_{vertex}$ ( $\lambda_{vertex} = 1 - p_{vertex}$ )
0.879	0.121

and circle point indicates result by normal element. In all results, it is seen that stress value near singular point obtained by Akin singular element is higher than that obtained by normal element. In addition, it is found that the result in case 1 is close to that in case 2, but small stress value is obtained even if Akin singular element is used in case of coarse meshes such as case 3. Moreover, lines shown in Figs.5-7 indicate fitting curve by equation  $\sigma_{zz} = K_{1zz}r^{-\lambda_{vertex}}$ , and relationship between each minimum mesh size and order of singularity  $\lambda_{vertex}$  or intensity of stress singularity  $K_{1zz}$  is shown in Fig.8 and Tab.4. From Fig.8, it is found that order of stress singularity  $\lambda_{vertex}$  in case of Akin singular element is close to solution obtained by finite element eigen analysis for order of singularity in 3D model, comparing to that in case of normal element. Moreover, from Tab.4, it is seen that intensity of stress singularity  $K_{1zz}$  obtained by normal element is higher than that using Akin singular element. This results denotes that if singular element is not applied to stress analysis, the intensity of stress singularity is excessively evaluated. Therefore, it can be said that the singular element should be applied to evaluate intensity of stress singularity appropriately.

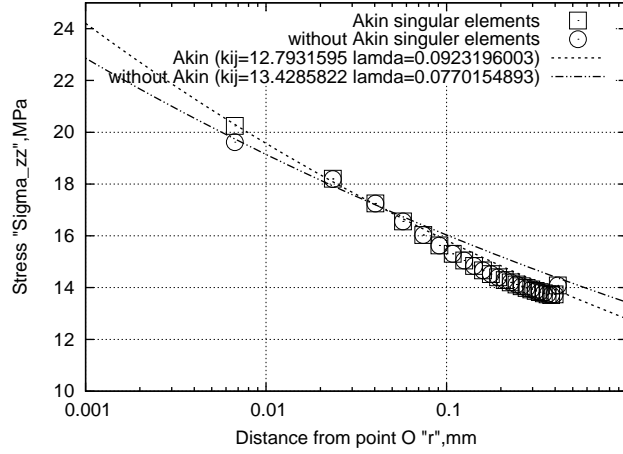


Figure 5: Comparison of distribution of stress  $\sigma_{zz}$  from singular point  $O$  ( $\theta=90\text{deg.}$ ,  $\phi=45\text{deg.}$ ) in case of  $\Delta h_{min}=0.01145\text{mm}$

**Table 4:** Intensity of stress singularity  $K_{1zz}$  for each case

Case	without Akin singular element	with singular element
1 ( $\Delta h_{min}=0.01145\text{mm}$ )	13.43 MPa·mm <sup>0.077</sup>	12.79 MPa·mm <sup>0.092</sup>
2 ( $\Delta h_{min}=0.01430\text{mm}$ )	12.41 MPa·mm <sup>0.096</sup>	11.89 MPa·mm <sup>0.111</sup>
3 ( $\Delta h_{min}=0.03347\text{mm}$ )	11.71 MPa·mm <sup>0.045</sup>	11.21 MPa·mm <sup>0.064</sup>



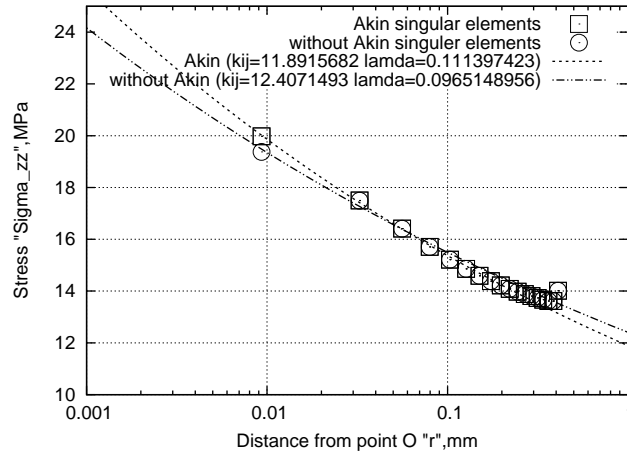


Figure 6: Comparison of distribution of stress  $\sigma_{zz}$  from singular point  $O$  ( $\theta=90\text{deg.}$ ,  $\phi=45\text{deg.}$ ) in case of  $\Delta h_{min}=0.01430\text{mm}$

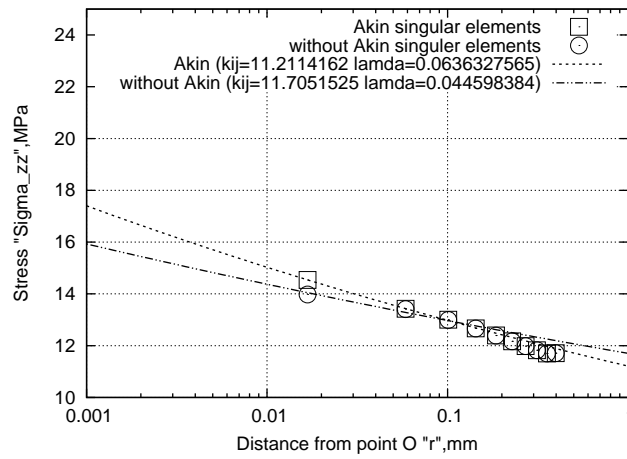


Figure 7: Comparison of distribution of stress  $\sigma_{zz}$  from singular point  $O$  ( $\theta=90\text{deg.}$ ,  $\phi=45\text{deg.}$ ) in case of  $\Delta h_{min}=0.03347\text{mm}$

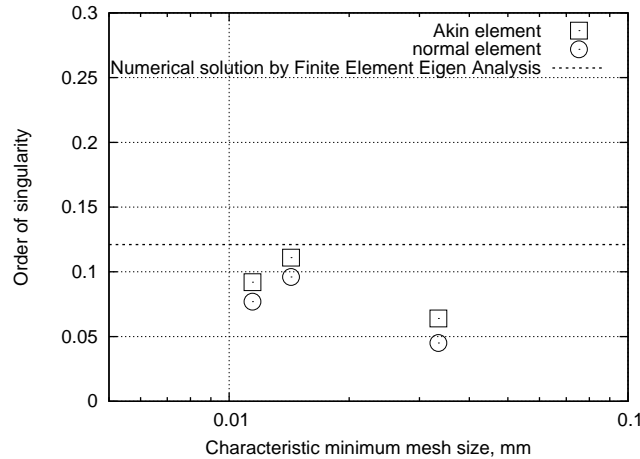


Figure 8: Relationship between minimum mesh size and order of singularity  $\lambda$  in case of Akin and normal elements

## 5 Conclusions

In this paper, a singularity element proposed by Akin was extended to 3D model using order of singularity  $\lambda_{vertex}$  obtained by finite element eigen analysis, and this element was applied to obtain intensity of stress singularity near vertex on interface edge of dissimilar material joints. As the computational model, aluminium-mild steel bonded structure was employed, and effect of the singular element was investigated by changing the minimum mesh size near vertex on interface. Conclusions in this study are shown as follows.

- Stress value near singular point obtained by Akin singular element is higher than that obtained by normal element.
- Order of stress singularity  $\lambda_{vertex}$  in case of Akin singular element is close to solution obtained by finite element eigen analysis for order of singularity in 3D model, comparing to that in case of normal element.
- If singular element is not applied to stress analysis, the intensity of stress singularity is excessively evaluated.

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