

Modelling self-contact in metallic alloys with the Discrete Element Method

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ABSTRACT

Structural metallic alloys often exhibit a meso-scale porosity at early stages of the elaboration process. Such defects of the material, potential failure factors, are eliminated with hot or cold forming, for example rolling. From a numerical point of view, the issues of modelling interactions between initially free interfaces must be addressed. Using a traditional Finite Element Method (FEM) approach, the proper description of these phenomena involves heavy and costly procedures such as interface description, periodic re-meshing and contact detection [1]. The costs in terms of development and computation can be limiting factors for large geometrical domains where contact phenomena become dominant and cannot be considered independent.

Alternative strategies to continuum mechanics can be built based on discrete descriptions of the material, which are innately suited to model arbitrary contacts between sets of discrete objects, and topological changes. In the context of pore closure and large strains, particle based methods must rely on an updated Lagrangian description, for the interfaces as well as the neighbors. The Discrete Element Method (DEM) has been used in the literature to model elastic continuous materials, in the objective of modeling for example brittle failure [2] or buckling [3]. To our knowledge, these works rely on initially bonded neighbors and are limited to volumetric plastic strain.

In this work, the DEM is used as a numerical tool to phenomenologically describe metallic plasticity in large strain. Custom attractive-repulsive contact laws are implemented in the open-source DEM code *liggghts* [4], taking advantage of the numerical scalability of the solver. Irreversible strains are modeled by the collective rearrangement of a packing of spherical particles, arbitrarily changing neighbors, with macroscopic volume conservation. The accuracy of the behavior, with respect to continuum mechanics, is evaluated on elementary geometries.

In the large strain context, the initial position of the particles cannot be used to define free interfaces, as in more classical approaches. Our method is based on pseudo-normals, an approximation of the outward normal vectors, computed for each particle using the position of the neighbors. At each time step, depending on the magnitude and orientation of their respective pseudo-normals, particle interactions can be discriminated in two categories: cohesive interaction inside the material; repulsive interaction across interfaces.

The numerical methodology is applied to experimental porosity determined by X-ray tomography. The initial geometry is discretized using the 3D image as a mask on a random packing of spherical particles. This numerically cheap procedure can be applied to arbitrarily tortuous experimental or realistic microstructures.

Implemented for the DEM, our interface description methodology could be used in a variety of particle based methods, providing a fully updated Lagrangian description of topological events in continuum mechanics. Associated with criteria for cohesion and decohesion, this methodology can be used to phenomenologically model physical phenomena such as fragmentation of phases and void closure and healing, in irreversible large strains or displacement.

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